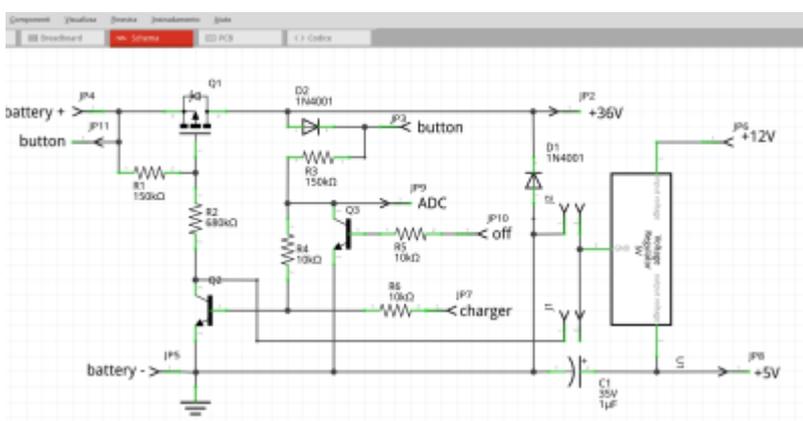


# PCB with CNC

- [reference](#)
- fritzing
- online [jscut guide](#)
- online [ncviewer](#)
- TODO online [carbide3d](#)

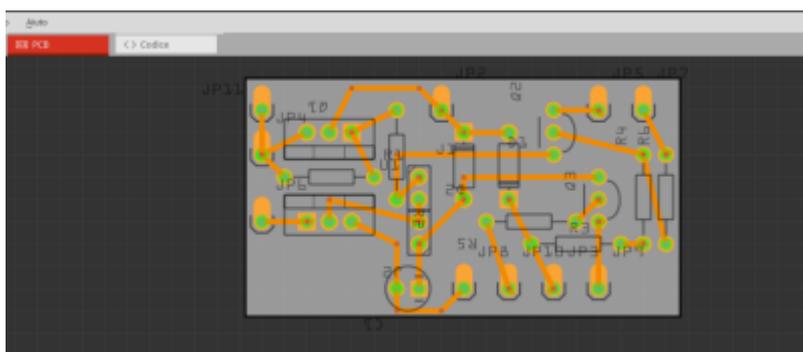
## fritzing

Make electronic schema with fritzing

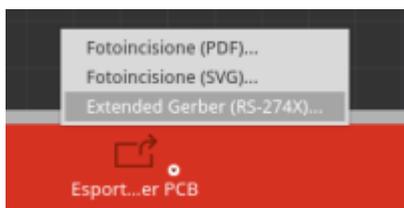


Make pcb routing:

- routing → DRC settings → 32mil large
- routing → DRC (check design at the end)



export gerber files



## convert gerber to svg

Upload `<name>copperBottom.gbl` to <https://tracespace.io>, select layers, download zip and extract `<name>copperBottom.gbl`



Now with inkscape we need to process the complex SVG with multiples path, objects, layers, group, etc. to convert it into a single path simple SVG. You need to open your SVG into Inkscape (Open-Source, cross-platform), and perform the following series of commands:

- CTRL+A (Select all),
- CTRL+U (Ungroup),
- CTRL+ALT+C (Convert stroke to path),
- CTRL+A (Select all),
- CTRL+U (Union) and
- CTRL+SHIFT+R (Fit page to content).
- CTRL+S save

## svg to gcode

Open [jscut](#):

- load SVG `<name>_copperBottom.gbl`
- make all mm ([link](#))
- zero lower left ([link](#))
- select all objets, drills and path
- create operation
  - outside, 0.1mm
- generate
- save gcode

## carbide3d

set spindle speed to 8000 rpm and turn on it clockwise (after G90)

```
G00 Z1.000
M3 S10000
```

substitute G01 F400 with G01 F40

substitute G00 Z3.000 with G00 Z1.000

deprectated

- export your PCB as .svg files by clicking on “Export for PCB” on the bottom. Click on the small

arrow on the Export button and select "Etchable (SVG)". You will get a bunch of svg's exported in your selected directory but we will only use two of them:

- `yourfilenameetchcopperbottommirror.svg` \* `yourfilenameetchmaskbottommirror.svg`

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